

Product Information

SET

Design Gerd Rausch



SET | Model 1250-1251 without armrests

SET is an elegant and discreet multipurpose chair suitable for many surroundings. Five versions of steel tube frames, three types of seat shells and a variety of materials, additional equipment and colours allow to define accents. A refreshing design for bistros, auditoria and meeting rooms give your location a personal touch.

Areas of use

COMMUNITY CENTRES + INDOOR ARENAS | HEALTHCARE SERVICES | SEMINARS | CAFETERIAS | MULTIFUNCTIONAL USE |

With its clear geometric outlines and high levels of comfort and convenience, the SET is the perfect chair to complement sophisticated interior spaces.

Frame

Open, stackable skid frame made from 25 x 2 mm high-precision spring steel tubes, welded together with rear frame.

Frame surfaces

Standard version of the frame: chrome-plated, optionally powder-coated according to the BRUNE® collection.

Seat shell

Ergonomically shaped, one-piece seat shell made from beech plywood, 10 mm thick, attached with several layers of glue. Shell A: tapering off straight in a downward direction. Shell B: slightly tapering off straight in an upward direction. Plywood shell fastened to lower frame with flat-head screws and M5 sleeve nuts. Shell on adjusted plastic spacers. Partial seat upholstery fastened with screws.

Wooden surfaces

Wooden elements made from beech wood, with natural varnish (low-solvent water varnish) in the standard version. Optionally stained according to the BRUNE® collection.

Upholstery

Seats or seats and back supports are optionally available with partial upholstery or a fully upholstered seat shell, fabric cover according to the BRUNE® collection, fabric categories 3, 4, 6, 7 or 8.

Seat cushion foam: SG/CH 35/50 approx. 15 mm thick

Back cushion foam: SG/CH 35/50 approx. 10 mm thick

SG = specific gravity, weight per m³. CH = compression hardness (e.g.: 50 \triangleq approx. 50 g/cm² at a compression level of 40 %)

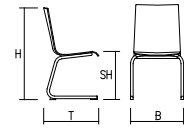
Gliders

Standard version: plastic gliders

Optionally: gliders with felt inserts

Dimensions | 1250

Spatial dimensions:	B	51 cm
	T	56 cm
	H	90 cm
	SH	45 cm
Weight:		7,0 kg
		7,8 kg (incl. seat cushion)
		8,3 kg (incl. seat and back cushions)
		8,0 kg (incl. fully upholstered seat shell)



Stackability

Stacking type: front stapling, 5 chairs

Required floor space: L 73 cm
B 51 cm without armrests
H 110 cm



Accessories

Chair trolley: Model 1996 for the transport of stacked chairs

Certificates

ISO 9001:2015



Quality management in accordance
with DIN EN ISO 9001

ISO 14001:2015



Environmental management system in
accordance with DIN EN ISO 14001

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SET | Model 1230-1231 without armrests | Model 1232-1233 with armrests

SET is an elegant and discreet multipurpose chair suitable for many surroundings. Five versions of steel tube frames, three types of seat shells and a variety of materials, additional equipment and colours allow to define accents. A refreshing design for bistros, auditoria and meeting rooms give your location a personal touch.

Frame

4-legged frame, optionally with 20 x 2 mm steel tube arm rests featuring transversal link connectors. Frames with drilled holes to accommodate the plywood seat. Welded frame. Armrests made from a black soft-grip sleeve.

Frame surfaces

Standard version of the frame: chrome-plated, optionally powder-coated according to the BRUNE[®] collection.

Seat shell

Ergonomically shaped, one-piece seat shell made from beech plywood, 10 mm thick, attached with several layers of glue. Shell A: tapering off straight in a downward direction. Shell B: slightly tapering off straight in an upward direction. Plywood shell fastened to lower frame with flat-head screws and M5 sleeve nuts. Shell on adjusted plastic spacers. Partial seat upholstery fastened with screws.

Wooden surfaces

Wooden elements made from beech wood, with natural varnish (low-solvent water varnish) in the standard version. Optionally stained according to the BRUNE[®] collection.

Upholstery

Seats or seats and back supports are optionally available with partial upholstery or a fully upholstered seat shell, fabric cover according to the BRUNE[®] collection, fabric categories 3, 4, 6, 7 or 8.

Seat cushion foam: SG/CH 35/50 approx. 25 mm thick

Back cushion foam: SG/CH 35/50 approx. 10 mm thick

SG = specific gravity, weight per m³. CH = compression hardness (e.g.: 50 \triangleq approx. 50 g/cm² at a compression level of 40 %)

Gliders

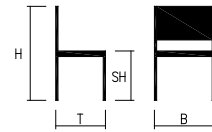
Standard version: plastic gliders

Optionally: gliders with plastic inserts

gliders with felt inserts

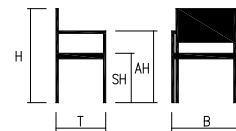
Dimensions | 1230 without armrests

Spatial dimensions:	B	52 cm
	T	54 cm
	H	92 cm
	SH	45 cm
Weight:		6,0 kg
		6,8 kg (seat padding)
		7,3 kg (seat and back padding)
		7,0 kg (fully upholstered)



Dimensions | 1232 with armrests

Spatial dimensions:	B	55 cm
	T	54 cm
	AH	68 cm
	H	92 cm
	SH	45 cm
Weight:		7,0 kg
		7,8 kg (seat padding)
		8,3 kg (seat and back padding)
		8,0 kg (fully upholstered)



Stackability

Stacking type: vertical stapling, 10 chairs

Required floor space:	L	70 cm
	B	55 cm (without armrests)
	B	60 cm (with armrests)
	H	195 cm



Row linking

Row linking system:	“Button-and-hook” system for chair-chair chair-armchair
Optionally:	Hook-and-eye-system integrated into the link connector for chair-chair

Accessories

Chair trolley:	Model 1996 for the transport of stacked chairs
Foldable writing desk:	Model 1230-018 on request

Certificates



TÜV Certificate



Quality management in
accordance with DIN EN
ISO 9001



Environmental management
system in accordance with
DIN EN ISO 14001

SET



1230/001



1230



1230/001



1232/003



1230/001



1233