

## Product Information

# SET

Design Gerd Rausch



**SET | Model 1240-1241 without armrests | Model 1242-1243 with armrests**

SET is an elegant and discreet multipurpose chair suitable for many surroundings. Five versions of steel tube frames, three types of seat shells and a variety of materials, additional equipment and colours allow to define accents. A refreshing design for bistros, auditoria and meeting rooms give your location a personal touch.

## Areas of use

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**HEALTHCARE SERVICES | SEMINARS | MEETINGS | CONGRESSS | MULTIFUNCTIONAL USE | LIVING**

With its clear geometric outlines and high levels of comfort and convenience, the SET is the perfect chair to complement sophisticated interior spaces.

## Frame

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Made from bent 22 x 2.5 mm high-precision spring steel tubes. Frames can be stacked, due to inward bend of the skirts. Armrests made from a black soft-grip sleeve.

## Frame surfaces

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Standard version of the frame: chrome-plated, optionally powder-coated according to the BRUNE® collection.

## Seat shell

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Ergonomically shaped, one-piece seat shell made from beech plywood, 10 mm thick, attached with several layers of glue. Shell A: tapering off straight in a downward direction. Shell B: slightly tapering off straight in an upward direction. Plywood shell fastened to lower frame with flat-head screws and M5 sleeve nuts. Shell on adjusted plastic spacers. Partial seat upholstery fastened with screws.

## Wooden surfaces

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Wooden elements made from beech wood, with natural varnish (low-solvent water varnish) in the standard version. Optionally stained according to the BRUNE® collection.

## Upholstery

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Seats or seats and back supports are optionally available with partial upholstery or a fully upholstered seat shell, fabric cover according to the BRUNE® collection, fabric categories 3, 4, 6, 7 or 8.

Seat cushion foam: SG/CH 35/50 approx. 15 mm thick

Back cushion foam: SG/CH 35/50 approx. 10 mm thick

SG = specific gravity, weight per m<sup>3</sup>. CH = compression hardness (e.g.: 50  $\triangleq$  approx. 50 g/cm<sup>2</sup> at a compression level of 40 %)

## Gliders

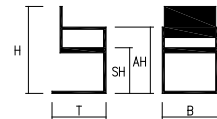
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Standard version:	no gliders
Optionally:	plastic gliders
	plastic gliders with felt inserts

## Dimensions | 1240 + 1241 without armrests

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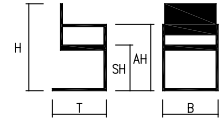
Spatial dimensions:	B	52 cm
	T	56 cm
	H	90 cm
	SH	45 cm
Weight:		7,0 kg
		7,8 kg (incl. seat cushion)
		8,3 kg (incl. seat and back cushions)
		8,0 kg (incl. fully upholstered seat shell)



## Dimensions | 1242 + 1243 with armrests

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Spatial dimensions:	B	52 cm
	T	56 cm
	AH	68 cm
	H	90 cm
Weight:	SH	45 cm
		8,5 kg
		9,3 kg (incl. seat cushion)
		9,8 kg (incl. seat and back cushions)
		9,5 kg (incl. fully upholstered seat shell)



## Stackability

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Stacking type:	front stapling, 5 chairs	
Required floor space:	L	71 cm
	B	52 cm without armrests
	B	52 cm with armrests
	H	114 cm



## Accessories

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Chair trolley:	Model 1996 for the transport of stacked chairs
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## Certificates

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ISO 9001:2015



Quality management in  
accordance with  
DIN EN ISO 9001

ISO 14001:2015



Environmental management  
system in accordance with  
DIN EN ISO 14001

# SET

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**SET | Model 1230-1231 without armrests | Model 1232-1233 with armrests**

SET is an elegant and discreet multipurpose chair suitable for many surroundings. Five versions of steel tube frames, three types of seat shells and a variety of materials, additional equipment and colours allow to define accents. A refreshing design for bistros, auditoria and meeting rooms give your location a personal touch.

## Frame

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4-legged frame, optionally with 20 x 2 mm steel tube arm rests featuring transversal link connectors. Frames with drilled holes to accommodate the plywood seat. Welded frame. Armrests made from a black soft-grip sleeve.

## Frame surfaces

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Standard version of the frame: chrome-plated, optionally powder-coated according to the BRUNE<sup>®</sup> collection.

## Seat shell

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Ergonomically shaped, one-piece seat shell made from beech plywood, 10 mm thick, attached with several layers of glue. Shell A: tapering off straight in a downward direction. Shell B: slightly tapering off straight in an upward direction. Plywood shell fastened to lower frame with flat-head screws and M5 sleeve nuts. Shell on adjusted plastic spacers. Partial seat upholstery fastened with screws.

## Wooden surfaces

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Wooden elements made from beech wood, with natural varnish (low-solvent water varnish) in the standard version. Optionally stained according to the BRUNE<sup>®</sup> collection.

## Upholstery

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Seats or seats and back supports are optionally available with partial upholstery or a fully upholstered seat shell, fabric cover according to the BRUNE<sup>®</sup> collection, fabric categories 3, 4, 6, 7 or 8.

Seat cushion foam: SG/CH 35/50 approx. 25 mm thick

Back cushion foam: SG/CH 35/50 approx. 10 mm thick

SG = specific gravity, weight per m<sup>3</sup>. CH = compression hardness (e.g.: 50  $\triangleq$  approx. 50 g/cm<sup>2</sup> at a compression level of 40 %)

## Gliders

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Standard version: plastic gliders

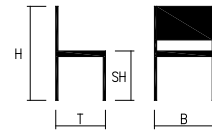
Optionally: gliders with plastic inserts

gliders with felt inserts

## Dimensions | 1230 without armrests

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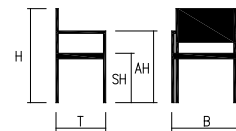
Spatial dimensions:	B	52 cm
	T	54 cm
	H	92 cm
	SH	45 cm
Weight:		6,0 kg
		6,8 kg (seat padding)
		7,3 kg (seat and back padding)
		7,0 kg (fully upholstered)



## Dimensions | 1232 with armrests

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Spatial dimensions:	B	55 cm
	T	54 cm
	AH	68 cm
	H	92 cm
	SH	45 cm
Weight:		7,0 kg
		7,8 kg (seat padding)
		8,3 kg (seat and back padding)
		8,0 kg (fully upholstered)



## Stackability

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Stacking type: vertical stapling, 10 chairs

Required floor space:	L	70 cm
	B	55 cm (without armrests)
	B	60 cm (with armrests)
	H	195 cm



## Row linking

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Row linking system:	“Button-and-hook” system for chair-chair   chair-armchair
Optionally:	Hook-and-eye-system integrated into the link connector for chair-chair

## Accessories

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Chair trolley:	Model 1996 for the transport of stacked chairs
Foldable writing desk:	Model 1230-018 on request



## Certificates

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TÜV Certificate



Quality management in  
accordance with DIN EN  
ISO 9001



Environmental management  
system in accordance with  
DIN EN ISO 14001

**SET**

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1230/001



1230



1230/001



1232/003



1230/001



1233