

4320 + 4322





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The lightweight yet robust design of these timelessly elegant, classical column-base tables provides maximum levels of stability and legroom for their users. Their powder-coated surfaces (standard version) create a wide range of design options and ensure compatibility with different styles.



Frame

4320: Frame consisting of sheet metal base plate approx. 600 mm in size, smooth. 50 x 2 mm tubular metal column, transversal beam made from sheet metal screw-fastened underneath the table top, height of the frame: 1070 mm.

4322: Frame consisting of sheet metal base plate approx. 600 mm in size, smooth. 50 \times 2 mm tubular metal column, transversal beam made from sheet metal screw-fastened underneath the table top, height of the frame: 720 mm.

Frame surfaces

Standard version: powder-coated in black, optionally powder-coated according to the BRUNE® collection.

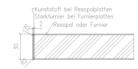
Table tops

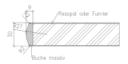
Plate C: 30 mm thick, high-quality multi-layer plywood plate E1, top surface optionally covered with HPL plastic or wood veneer according to the BRUNE® collection. Lower surface white HPL or beech veneer. Straight edge, 2 mm thick, in material to match table top (plastic for plastic, veneer for veneer).

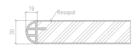
Plate E: 30 mm thick, 28 mm high-quality multi-layer plywood board E1, coated in high-pressure laminate (HPL) or veneer according to the BRUNE® collection. Lower surface: white HPL or beech veneer. Edge: solid beech edge band, crowned, 9 mm thick.

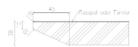
Plate 0: 30 mm thick, high-quality multi-layer plywood plate E1, top surface HPL plastic according to the BRUNE® collection. Lower surface white HPL. Edge: black plastic, crowned.

Plate R: 30 mm thick, 28 mm strong multi-layered plywood, surface coated in high-pressure laminate (HPL) or veneer according to BRUNE® collection. Lower surface: HPL white or beech veneer. Edges multi-layered plywood, straight edges, 9 mm thick, beveled over 35 mm.









Veneer finish

Wooden elements made from beech wood, with natural varnish (low-solvent water varnish) in the standard version. Optionally stained according to the BRUNE® collection.

HPL surfaces

Resopal®-HPL from the BRUNE® collection.



Dimensions

Table heights: 110 cm Model 4320

74 cm Model 4322

Weights: 4320

Ø60 24 kg

4322

Ø60 23 kg

Ø70 25 kg

Ø80 28 kg

Certificates



Quality management in accordance with DIN EN ISO 9001



Environmental management system in accordance with DIN EN ISO 14001